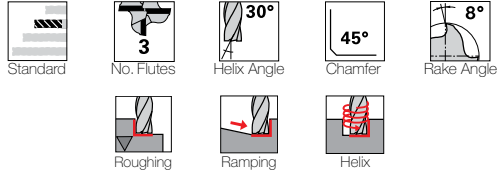


# Rough-Tech ALU GS100 A (3-flute) - Inch - Standard Length

center cutting

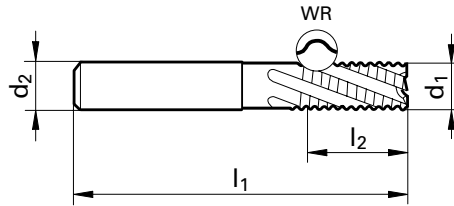


Tool material	<b>Solid Carbide</b>	<b>Solid Carbide</b>
Surface finish	bright	Super-A™
Series	<b>3184</b>	<b>3884</b>

Application group	Material examples	Ideal for
<b>P</b>	Steel	—
<b>M</b>	Stainless steel	—
<b>K</b>	Cast iron	—
<b>N</b>	Aluminum	●
<b>S</b>	Ni / Ti alloys	—
<b>H</b>	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 286



d1 h10	d2 h6	l1	l2	Chamfer	No. of Flutes	Code no.	EDP Number	
inch	inch	inch	inch	inch				
1/4	1/4	2 1/2	3/4	0.012	3	6.350	9031840063500	9038840063500
5/16	5/16	2 1/2	3/4	0.012	3	7.940	9031840079400	9038840079400
3/8	3/8	2 1/2	7/8	0.012	3	9.520	9031840095200	9038840095200
1/2	1/2	3	1	0.020	3	12.700	9031840127000	9038840127000
5/8	5/8	3 1/2	1 1/4	0.020	3	15.870	9031840158700	9038840158700
3/4	3/4	4	1 5/8	0.020	3	19.050	9031840190500	9038840190500
1	1	4	1 3/4	0.031	3	25.400	9031840254000	9038840254000