



INDUSTRIAL MAINTENANCE COATINGS

TOUGH
IS BUILT INTO ALL
OF OUR PRODUCTS™



Krylon® Industrial offers a broad range of resources, including toll-free customer service and technical service numbers, a network of distributors from coast to coast, and an informative website.

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WEBSITE

Our fact-filled website is ideal for researching product information and discovering how you can benefit from Krylon Industrial's family of industrial coating products. At your convenience, visit our site to find out about our latest promotions, download SDS sheets, watch educational videos, and learn where to buy the world's most reputable brand of industrial coatings and aerosol paints.

www.krylonindustrial.com

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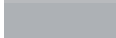

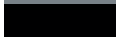
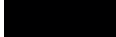
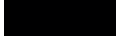


RUST TOUGH®

ACRYLIC ALKYD ENAMEL



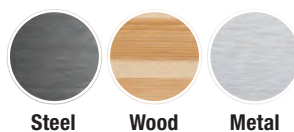
Rust Tough is a rust-preventative acrylic alkyd enamel that offers state-of-the-art corrosion protection. These advanced coatings provide excellent gloss, superior durability, and one-coat coverage. Rust Tough can be applied directly to new or clean metal without a primer. Fast dry times, easy application, and long-lasting color retention make Rust Tough the unparalleled choice for rust protection.

- High-solids maintenance coating
- Excellent color retention that resists fading, with outstanding durability
- Ideal for interior or exterior applications
- Suitable for use in USDA-inspected facilities
- VOC Compliant in National/EPA-regulated states

COLORS		1 qt.	1 gal.
	Safety Yellow (OSHA)		R00431
	Equipment Yellow		R00481
	Safety Orange (OSHA)		R00551
	Safety Red (OSHA)		R00631
	Gloss White		R00921
	Aluminum*		R00151
	Lt. Machinery Gray (ANSI-61)		R00831
	Dk. Machinery Gray (ANSI-49)	R00874000	R00871
	Gloss Black		R00791
	Semi-Gloss Black		R00771
	Flat Black		R00781
BASES			1 gal.
	White †		R01011
	Clear		R01041
PRIMERS			1 gal.
	Red Oxide		R00691
	Gray		R00821

† Can be used as packaged or tinted












* Compliant everywhere except SCAQMD

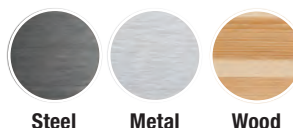


RUST TOUGH[®] 250 ACRYLIC ALKYD ENAMEL

Rust Tough 250 performs like a traditional alkyd, but with a VOC content less than 250 g/L. It is intended for new construction, commercial and institutional applications, and maintenance use in moderate-to-severe industrial environments. It is acceptable for use in federally inspected meat and poultry plants.

- Corrosion-resistant DTM
- Protects against mild chemicals, fumes, oil, and grease stains
- Excellent hide, color and gloss retention
- Superior chip, crack and peel resistance
- VOC Compliant everywhere except SCAQMD

COLORS		1 gal.
	Safety Yellow (OSHA)	K00112910-16
	Equipment Yellow (OSHA)	K00110451-16
	Safety Orange (OSHA)	K00110499-16
	Safety Red (OSHA)	K00110101-16
	Safety Blue (OSHA)	K00111800-16
	Gloss White	K00110404-16
	Lt. Machinery Gray (ANSI-61)	K00110327-16
	Dk. Machinery Gray (ANSI-49)	K00110663-16
	Gloss Black	K00110113-16
PRIMERS		1 gal.
	Red Oxide	K00110695-16
	Gray	K00110825-16



Steel

Metal

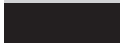
Wood

MODIFIED ALKYD ENAMEL



Modified Alkyd Enamel is a one-component product suitable for interior and exterior use.

- Formulated for fast drying and curing, allowing for multiple coats to be applied in one shift
- Suitable for multiple uses in the industrial, OEM and metal-fabrication applications
- Requires the use of a primer (Weld-Thru Primer is recommended)
- VOC Compliant everywhere except SCAQMD

COLORS		1 gal.	5 gal.
	Black	K00420113-16	K00420113-20
BASES		1 gal.	5 gal.
	White†	K00427250-16	K00427250-20
	Clear	K00427253-16	K00427253-20

† Can be used as packaged or tinted



Steel

Metal

ENAMELS

TOUGH COAT® ALKYD ENAMEL



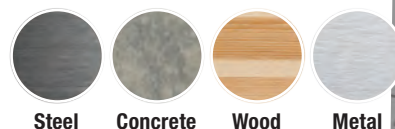
Tough Coat is an interior/exterior multipurpose alkyd gloss enamel designed for new construction and industrial maintenance applications. This product's high-gloss finish makes it resistant to dirt and easy to clean.

- Chip and flake resistant
- Suitable for use in USDA-inspected facilities
- VOC Compliant everywhere except SCAQMD, CARB and Utah

COLORS		1 gal.	5 gal.
	Safety Yellow	K00532910-16	K00532910-20
	Safety Orange	K00530499-16	
	Safety Red	K00530101-16	
	Safety Blue*	K00531800-16	
	Safety Green*	K00534400-16	
	Tan*	K00530266-16	
	Gloss White*	K00530404-16	K00530404-20
	Aluminum	K00532500-16	K00532500-20
	Lt. Machinery Gray (ANSI-61)*	K00530327-16	
	Dk. Machinery Gray (ANSI-49)*	K00530663-16	
	Gloss Black	K00530113-16	K00530113-20
BASES		1 gal.	5 gal.
	White†	K00537250-16	K00537250-20
	Deep	K00537252-16	K00537252-20
	Clear	K00537253-16	K00537253-20

† Can be used as packaged or tinted

* Not compliant in OTC, LADCO, or Canada



Steel Concrete Wood Metal

TOUGH COAT® QUIK-DRY™ ALKYD ENAMEL



Tough Coat Quik-Dry Alkyd Enamel is a fast-drying, interior/exterior industrial finishing enamel intended for coating various metal parts. It is ideal for industrial, OEM and metal fabrication. It offers versatility and efficiency of application.

- Very fast drying
- High-gloss, durable finish
- VOC Compliant in National/EPA regulated states only

COLORS		1 gal.	5 gal.
	Gloss Black	K00780113-16	K00780113-20
	Flat Black	K00780464-16	K00780464-20
	Int'l Harvester Red	K00780117-16	K00780117-20
	Machine White	K00780404-16	K00780404-20
BASES		1 gal.	5 gal.
	White†	K00787250-16	K00787250-20
	Clear	K00787253-16	K00787253-20

† Can be used as packaged or tinted



Steel Metal

ALKYD HARDENER

Alkyd Hardener is intended to be used in Krylon® Industrial alkyd products. When used properly, Alkyd Hardener will significantly enhance the performance properties of the coatings. Mix at an 8:1 ratio, 1 pint hardener per gallon of alkyd enamel. Wait 15 minutes before using.

- Increased chemical and abrasion resistance
- Improved hardness, gloss and color retention

HARDENER

1 qt.

Hardener

K00579999-14



ENAMELS











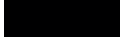


IRON GUARD® WATER-BASED ACRYLIC ENAMEL



Iron Guard is a high-gloss, 100% acrylic, waterborne, corrosion-resistant coating designed for new construction or maintenance use. This product can be used directly over prepared substrates.

- Can be applied directly to new and clean metal without a primer
- Outstanding adhesion
- Excellent early moisture resistance
- Flash rust/early rust resistant
- VOC Compliant everywhere



COLORS		1 gal.	5 gal.	BASES		1 gal.	5 gal.
	Safety Yellow (OSHA)	K11029101		White†		K11072501	K11072505
	New Cat Yellow	K11004711		Deep		K11072521	K11072525
	Safety Orange (OSHA)	K11004991		Clear		K11072531	K11072535
	Safety Red (OSHA)	K11001011		PRIMERS*		1 gal.	5 gal.
	Safety Blue (OSHA)	K11018001			Red Oxide	K11006951	K11006955
	Safety Green (OSHA)	K11044001			Gray	K11008251	K11008255
	Gloss White	K11004041	K11004045		White	K00026631-16	K00026631-20
	Lt. Machinery Gray (ANSI-61)	K11003271		† Can be used as packaged or tinted * Primers not for use on concrete			
	Dk. Machinery Gray (ANSI-49)	K11006631					
	Gloss Black	K11001131	K11001135				
	Semi-Gloss Black	K11007751					
	Flat Black	K11001201					



Concrete



Steel






Metal

WATERBORNE ACRYLIC ENAMEL



Waterborne Acrylic Enamel is an interior/exterior, single-component, corrosion-resistant DTM enamel designed for light- to moderate-duty industrial and commercial applications. It offers superior chemical resistance and outstanding color and gloss retention. Use for new construction or maintenance work.

- Early rust and moisture resistance
- Flash rust resistant
- Corrosion and chemical resistant
- VOC Compliant everywhere

COLORS		1 gal.	
	Gloss Safety Yellow	K000Z6840-16	
	Gloss Safety Red	K000Z6820-16	
	Gloss Black	K000Z6810-16	
BASES		1 gal.	5 gal.
	Gloss/White Base 1†	K000Z6841-16	K000Z6841-20
	Gloss/Deep Base 2	K000Z6842-16	K000Z6842-20
	Gloss/Neutral Base 3	K000Z6843-16	K000Z6843-20
	Semi-Gloss/White Base 1†	K000Z6761-16	K000Z6761-20
	Semi-Gloss/Deep Base 2	K000Z6762-16	K000Z6762-20
	Semi-Gloss/Neutral Base 3	K000Z6763-16	K000Z6763-20
	Satin/White Base 1†	K000Z6671-16	K000Z6671-20
	Satin/Deep Base 2	K000Z6672-16	K000Z6672-20
	Satin/Neutral Base 3	K000Z6673-16	K000Z6673-20

† Can be used as packaged or tinted



Steel Concrete Wood Metal

HIGH BUILD EPOXY MASTIC



High Build Epoxy Mastic is a high-solids, polyamide epoxy. It is designed to protect steel and concrete in industrial environments.

- Fast drying
- High-solids content ensures adequate protection of sharp edges, corners and welds
- Can be applied directly to marginally prepared steel surfaces
- VOC Compliant everywhere except SCAQMD, CARB, and Utah

BASES		1 gal.	5 gal.
	White†	K06867250-16	K06867250-20
	Clear	K06867253-16	
HARDENER		1 gal.	5 gal.
	Hardener	K06864444-16	K06864444-20

† Can be used as packaged or tinted



Steel Concrete Metal

HIGH BUILD EPOXY MASTIC 100



This high-solids, fast-drying formula with less than 100 g/l ensures protection of sharp edges, corners and welds. It is chemical and abrasion resistant to allow for direct application on marginally prepared steel surfaces. VOC Compliant everywhere.

BASES	1 gal.
Semi-Gloss/White Base 1†	K000S3731-16
Semi-Gloss/Neutral Base 3	K000S3733-16

HARDENER	1 gal.
Hardener	K000S3715-16

† Can be used as packaged or tinted



EPOXIES

PALGARD® POLYAMIDE EPOXY



Palgard is an interior/exterior, two-component polyamide-cured epoxy that protects steel and concrete in industrial environments. Formulated for use on interior and exterior surfaces of steel, iron, aluminum, galvanized metal, concrete block and masonry.

- Excellent adhesion
- Chemical and abrasion resistant
- Interior/exterior use
- Suitable for use in USDA-inspected facilities
- VOC-Compliant everywhere except SCAQMD, CARB and Utah

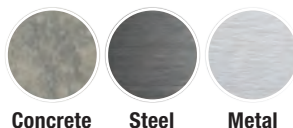
COLORS	1 gal.
Clear*	K000S3415-16

BASES	1 gal.
White Base 1†	K00VS3491-16
Deep Base 2	K00VS3492-16
Neutral Base 3	K00VS3493-16

HARDENER	1 gal.
Gloss	K000S3498-16
Satin	K000S3496-16

† Can be used as packaged or tinted

* Clear is not compliant in OTC, LADCO and Canada



PRECAT EPOXY ACRYLIC



PreCat Epoxy is an interior, single-component, precatalyzed waterborne acrylic epoxy with the durability, adhesion and resistance to stains and cleaning solvents similar to two-component waterborne acrylic epoxies. Ideal for institutional and commercial high-maintenance areas.

- Single-component precatalyzed
- Excellent adhesion
- Corrosion and chemical resistant
- Suitable for use in USDA-inspected facilities
- Interior use only
- VOC Compliant everywhere except SCAQMD



BASES	1 gal.	5 gal.
Semi-Gloss/White Base 1†	K000Z7231-16	K000Z7231-20
Semi-Gloss/Deep Base 2	K000Z7232-16	
Semi-Gloss/Neutral Base 3	K000Z7233-16	
Eggshell/White Base 1†	K000Z7131-16	K000Z7131-20
Eggshell/Deep Base 2	K000Z7132-16	
Eggshell/Neutral Base 3	K000Z7133-16	

† Can be used as packaged or tinted



Steel Concrete Wood Metal

ACRYLIC URETHANE



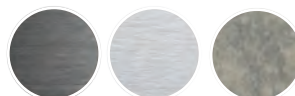
Acrylic Urethane is a two-component, water-based gloss coating. It is designed for high-performance use in industrial and commercial environments. It offers outstanding abrasion resistance and has excellent weathering properties.

- Retains its appearance over a wide range of chemical, weather and mechanical conditions
- Can be applied directly to water-based or solvent-based organic, zinc-rich primers
- Nonflammable
- VOC Compliant everywhere



BASES	1 gal.
White Base 1†	K000Z6461-16
Neutral Base 3	K000Z6463-16
HARDENER	1 qt.
Hardener	K000Z6415-14

† Can be used as packaged or tinted



Steel Metal Concrete

DURA-TOP[®] EPOXY FLOOR COATING

Dura-Top Epoxy is a self-leveling, 100% solids, two-component epoxy floor coating system that provides a brilliant gloss and seamless surface that is hard-wearing and durable. Dura-Top has good chemical resistance under spill/splash conditions for warehouses, workshops, auto shops and light assembly areas.

- Good chemical resistance under spill/splash conditions
- Can be applied at thicknesses from 10.0 to 30.0 mils dft
- A non-slip texture can be added
- VOC Compliant everywhere

COLORS		5 gal.
	Haze Gray	K05400105-30
	Deck Gray	K05400125-30
HARDENER		1 gal.
	Hardener	K05409005-16



Steel Concrete



ACRYLIC FLOOR COATING



Acrylic Floor Coating is an interior/exterior, semi-gloss, industrial-grade, single-component waterborne floor coating. It offers a quick-drying, abrasion-resistant formula and easy water clean-up.

- Abrasion resistant
- Tough alkali-resistant finish
- Fast dry
- VOC Compliant everywhere

COLORS		1 gal.	5 gal.
	Haze Gray	K05000100-16	K05000100-20
BASES		1 gal.	5 gal.
	White Base 1†	K000Z1611-16	K000Z1611-20
	Neutral Base 3	K000Z1613-16	K000Z1613-20
PRIMERS		1 gal.	
	White	K000Z2800-16	

† Can be used as packaged or tinted



Wood Concrete

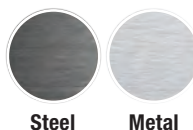
FLOOR COATINGS

EPOXY PRIMER POLYAMIDE

Epoxy Primer is a high-solids, two-component epoxy polyamide primer offering excellent adhesion and corrosion resistance.

- No induction time
- May be used in plural component equipment
- 3:1 mix ratio paint to hardener
- VOC Compliant everywhere except SCAQMD

COLORS	1 gal.	5 gal.
Gray	K0023500-16	K0023500-19
HARDENER	1 qt.	1 gal.
Hardener	K00023501-14	K00023501-16

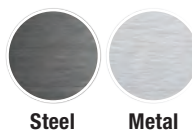


FAST DRY PRIMER

Fast Dry Primer is an economical, rapid-drying primer for use on miscellaneous fabricated metal parts. Good corrosion protection will result from a 1.0 - 1.75 dry mil coat.

- Fast drying
- Fast recoat with aliphatic solvent alkyd enamels
- Interior and exterior use
- Apply by spray or dip
- VOC Compliant in National/EPA regulated states only

COLORS	5 gal.	Drum
Red Oxide	K00020200-20	K00020200-27
Gray	K00020300-20	K00020300-27

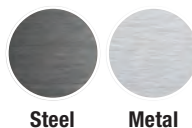


INDUSTRIAL PRIMER

Industrial Primer is a heavy-duty primer that offers good protection for steel in normal industrial environments. This product is a high-solids primer.

- Fast drying
- Can be topcoated with alkyd and latex coatings
- Interior/exterior use
- VOC Compliant everywhere except SCAQMD, CARB and Utah

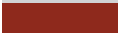

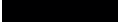
COLORS	1 gal.	5 gal.	Drum
Red Oxide	K00020001-16	K00020001-20	K00020001-27
Gray	K00020002-16	K00020002-20	K00020002-27



WELD-THRU PRIMER

Weld-Thru Primer is a rust-inhibitive product designed for shop-priming structural steel.

- An excellent choice when harsh environments put heavy performance demands on a shop-applied primer
- May be welded through with no effect on the weld's integrity
- VOC Compliant everywhere except SCAQMD

COLORS		1 gal.	5 gal.
	Red Oxide	K00020101-16	K00020101-20
	Gray	K00020102-16	K00020102-20
	Black	K00020103-16	K00020103-20



Steel



PRIMERS

RUST INHIBITIVE METAL PRIMER

Rust Inhibitive Metal Primer is a heavy-duty, high-quality, alkyd primer for priming structural steel, miscellaneous fabricated metal parts, and other ferrous metal substrates. The high-volume solids produce increased coverage rates. One 2.5 mil thick coat will protect a steel substrate for up to 6 months prior to topcoating or enclosing the structure.

- Single component
- Superior corrosion protection
- Can be used as a weld-through
- VOC Compliant everywhere except SCAQMD, CARB, and Utah

COLORS		5 gal.	Drum
	Red Oxide	K000S4556-20	K000S4556-27



Steel



Metal



ALKYD SHOPCOAT PRIMER

Alkyd Shopcoat Primer is an interior/exterior fast-drying, heavy-duty primer that offers outstanding protection for up to 6 months for steel in normal industrial environments. Its high-volume solids make it an economical primer with good coverage and excellent hiding power. Can topcoat with latex and alkyd enamels.

- Corrosion- and rust-inhibitive protection
- Weld-through formula
- Abrasion resistant
- Good coverage and excellent hiding power
- Fast drying — dries to touch in 15 minutes
- VOC Compliant in National/EPA regulated states only

COLORS	5 gal.	Drum
Gray	K000S3102-20	K000S3102-27
Red Oxide	K000S4501-20	K000S4501-27



Steel



UNIVERSAL METAL PRIMER

Universal Metal Primer is a fast-drying, high-performance, high-solids, rust-inhibitive, alkyd metal primer designed for use over iron and steel substrates. Can be used as a universal primer under high-performance topcoats and is also suitable as a barrier coat over conventional coatings that would normally be attacked by strong solvents in high-performance coatings.

- High build to protect sandblasted steel
- Good corrosion protection
- May be topcoated with alkyd, acrylic and high-performance coatings
- Premium shopcoat primer
- Interior or exterior use
- VOC Compliant everywhere except SCAQMD, CARB, and Utah

COLORS	1 gal.	5 gal.
White	K000S4700-16	K000S4700-20



Steel



Metal



ACRYLIC WATERBORNE BONDING PRIMER

Acrylic Waterborne Bonding Primer is an adhesion-promoting bonding primer for application over hard, slick, glossy surfaces and previously painted surfaces. It is ideal for prefinished metal siding containing fluorocarbon (Kynar), polyester polymers and silicone polyester. Designed for both new construction and maintenance applications. Must be topcoated with a water-based topcoat.

- Single component
- Corrosion resistant
- Interior and exterior use
- VOC Compliant everywhere

COLORS	1-gal.	5-gal.
White	K000Z6650-16	K000Z6650-20

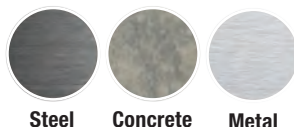


ACRYLIC PRIME OR FINISH

Acrylic Prime or Finish is a 100% acrylic-emulsion, waterborne, corrosion-resistant coating for both new construction and industrial applications. It can be used as a primer under most water-based topcoats or alone as a primer/topcoat system.

- Single component
- Chemical resistant and early moisture resistant
- Flash/early rust resistant
- Fast dry
- Interior/exterior use
- VOC Compliant everywhere except SCAQMD

COLORS	5 gal.
White	K0000Z190-20



Steel Concrete Metal



ACRYLIC BLOCK FILLER

Acrylic Block Filler is a high-hiding, high-solids, easy-to-use product that primes and fills interior and exterior above-grade, unpainted aggregate block, poured and precast concrete, and rough masonry.

- Excellent filling characteristics
- Superior moisture resistance
- Ideal for resurfacing deteriorated concrete walls and ceilings
- Provides a smooth, uniform finish on concrete block
- VOC Compliant everywhere

COLORS

5 gal.

White

K000Z8465-20



Concrete



THINNERS AND REDUCERS

Krylon® Industrial offers thinners and reducers to ensure the correct tailor-made properties are obtained for each coating or application requirement.

TYPE	1 gal.	5 gal.	Drum
Acetone	K01663000-16	K01663000-20	K01663000-27
Lacquer Thinner	K01661800-16	K01661800-20	
MEK	K01661300-16		
Mineral Spirits	K01661600-16	K01661600-20	
Toluene	K01661524-16		
VM&P Naptha	K01661714-16	K01661714-20	
Xylene	K01661530-16	K01661530-20	

See page 24 for Solvent Selection table



WATERBORNE DRY FALL

Waterborne Dry Fall is a high-solids, industrial-grade dry fall with high-reflectance properties, producing an intense white finish that promotes a safe work environment. This product is also high hiding and provides a flash-rust resistant coating. For interior use only.

- High hiding
- Increased light efficiency
- High light reflectance 83%
- 10-foot dry fallout
- VOC Compliant everywhere

COLORS	5 gal.
Flat White	K000Z5900-20
Semi-Gloss White	K000Z5910-20
Flat Black	K000Z5931-20



Steel

Concrete

Wood

Metal



DRY FALLS

ALKYD DRY FALL

Alkyd Dry Fall is a high-solids, industrial-grade dry fall with high reflectance and high hiding properties. It produces an intense white finish that promotes a safe work environment. For interior use only.

- High light reflectance 83%
- High hiding
- Flash-rust resistant
- 8-foot dry fallout
- VOC Compliant everywhere except SCAQMD, CARB and Utah

COLORS	5 gal.
Flat White	K00E34111-20
Semi-Gloss White*	K00S4536-20

* Not compliant in OTC, LADCO or Canada



Steel

Concrete

Wood

Metal



SYSTEM RECOMMENDATIONS

ALUMINUM/GALVANIZED METAL APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Tough Coat® Alkyd Enamel	Iron Guard® Primer	SSPC-SP1	6
	Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer	SSPC-SP1	7
MODERATE	Waterborne Acrylic Enamel	Acrylic Prime or Finish or Iron Guard Primer	SSPC-SP1	8
	PreCat Epoxy	Acrylic Prime or Finish or Iron Guard Primer	SSPC-SP1	10
	Acrylic Urethane	Acrylic Prime or Finish or Iron Guard Primer	SSPC-SP2	10
HEAVY DUTY	High Build Epoxy Mastic 100	None needed	SSPC-SP6	9
	PalGard® Epoxy	Iron Guard Primer	SSPC-SP1	9
	High Build Epoxy Mastic	Iron Guard Primer	SSPC-SP1	8

CEILING APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Waterborne Dry Fall	None needed	SSPC-SP1/SP2	17
	Alkyd Dry Fall or Waterborne Dry Fall		SSPC-SP1/SP2	17
MODERATE	Alkyd Dry Fall or Waterborne Dry Fall	Acrylic Block Filler	SSPC-SP1/SP2	17
	Alkyd Dry Fall or Waterborne Dry Fall	Iron Guard Primer	SSPC-SP1/SP2	17

CONCRETE/MASONRY APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Tough Coat Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	Concrete	6
	Tough Coat Alkyd Enamel	Acrylic Block Filler	Concrete	6
MODERATE	Modified Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	Concrete	5
	Waterborne Acrylic Enamel	Acrylic Block Filler	Concrete	8
	Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer or Rust Tough Primer	Concrete	7
	Rust Tough 250 Acrylic Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	Concrete	5
	Rust Tough Acrylic Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	Concrete	4
	PreCat Epoxy	Acrylic Block Filler	Concrete	10
	Palgard Epoxy	Iron Guard Primer	Concrete	9
HEAVY DUTY	Acrylic Urethane	Acrylic Block Filler	Concrete	10
	High Build Epoxy Mastic 100	Acrylic Block Filler	Concrete	9
	Acrylic Urethane		Concrete	10
	Acrylic Urethane	Acrylic Block Filler	Concrete	10

* For an explanation of the Surface Preparation standards, refer to www.sspc.org

* See Product Data Sheets for detailed product information

SYSTEM RECOMMENDATIONS

HEAVY DUTY CONDITIONS

Frequent fumes and spills of strong chemicals (acids, alkalis and solvents), high humidity and moisture conditions. Frequent product spills and frequent chemical cleaning.

MODERATE CONDITIONS

Frequent fumes and spills of mild chemicals, occasional product spills, occasional chemical cleaning. Intermittent high humidity, moisture, mold and mildew conditions.

LIGHT CONDITIONS

Outdoor weathering, mild industrial fumes and normal humidity with mold and mildew conditions.

FLOORING APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
HEAVY DUTY	WB Acrylic Floor Enamel	None needed	Brush Blast/Concrete	11
	Acrylic Floor Coating	Acrylic Floor Primer	Concrete / SSPC-SP13	11
	Dura-Top® Epoxy Floor Coating	None needed	Brush Blast/Concrete	11



















STEEL/IRON APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Waterborne Acrylic Enamel	Iron Guard® Primer or Acrylic Prime or Finish	SSPC-SP2	8
	Waterborne Acrylic Enamel	Rust Inhibitive Metal Primer	SSPC-SP2	8
	Waterborne Acrylic Enamel	Universal Metal Primer	SSPC-SP2	8
MODERATE	Industrial Alkyd Enamel	Universal Metal Primer	SSPC-SP2	12
	Modified Alkyd Enamel	Weld-Thru Primer	SSPC-SP2	5
	Tough Coat® Alkyd Enamel	Industrial Primer or Rust Inhibitive Metal Primer	SSPC-SP2	6
	Tough Coat Alkyd Enamel	Iron Guard Primer	SSPC-SP2	6
	Tough Coat Alkyd Enamel	Universal Metal Primer or Alkyd Shopcoat Primer	SSPC-SP2	6
	Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer	SSPC-SP2	7
	Rust Tough 250 Acrylic Alkyd Enamel	Rust Tough® 250 Primer	SSPC-SP2	5
	Rust Tough Acrylic Alkyd Enamel	Rust Tough Primer	SSPC-SP2	4
	Waterborne Acrylic Enamel	Industrial Primer	SSPC-SP2	8
	PreCat Epoxy	Acrylic Prime or Finish or Universal Metal Primer	SSPC-SP2	10
	Acrylic Urethane	Acrylic Prime or Finish or Universal Metal Primer	SSPC-SP2	10
	Waterborne Acrylic Enamel	Alkyd Shopcoat Primer	SSPC-SP2	8
	Tough Coat Quik-Dry Alkyd Enamel	Industrial Primer or Universal Metal Primer	SSPC-SP2, SSPC-SP6	6
	High Build Epoxy Mastic 100	None needed	SSPC-SP6	9
	High Build Epoxy Mastic	Universal Metal Primer	SSPC-SP2	8
HEAVY DUTY	PalGard® Epoxy	Iron Guard Primer or Universal Metal Primer	SSPC-SP2	9
	High Build Epoxy Mastic	Epoxy Primer	SSPC-SP6	8


















* For an explanation of the Surface Preparation standards, refer to www.sspc.org

* See Product Data Sheets for detailed product information

APPLICATORS

		 Black Bristle	 XL™ Elite™	 XL™	 Pro Extra™	 Clearcut™	 White Dove™	 Ultra Finish™	 Marathon™	 Golden Eagle™
ACRYLIC ALKYD ENAMELS	Rust Tough® & Rust Tough® 250 	●					●	●		
ALKYD ENAMELS	Tough Coat®, Tough Coat® Quik-Dry™ & Modified Alkyd Enamel 	●					●	●		
ACRYLIC ENAMELS	Iron Guard® 		●	●			●	●		
	Waterborne Acrylic Enamel 		●	●			●	●		
POLYAMIDE EPOXIES	High Build Epoxy Mastic & High Build Epoxy Mastic 100 	●					●		●	●
	Palgard® & Epoxy Primer 	●					●		●	●
ACRYLIC EPOXIES	PreCat Epoxy 		●	●			●		●	●
WATER-BASED URETHANES	Acrylic Urethane 		●	●			●	●		


















APPLICATORS

		 Black Bristle	 XL™ Elite™	 XL™	 Pro Extra®	 Clearcut™	 White Dove™	 Ultra Finish®	 Marathon™	 Golden Eagle™
FLOOR COATINGS	 Dura-Top**				●	●	●			
	 Acrylic Floor Coating*				●	●	●			
ALKYD PRIMERS	Fast-Dry Primer, Industrial Primer, Weld-Thru Primer, Alkyd Shopcoat Primer, Rust Inhibitive Metal Primer & Universal Metal Primer 	●					●		●	●
ACRYLIC PRIMERS	 Acrylic Block Filler**				●	●	●		●	●
	 Acrylic Waterborne Bonding Primer				●	●	●		●	●
	 Acrylic Prime or Finish				●	●	●		●	●
DRY FALLS	 Alkyd Dry Fall & Waterborne Dry Fall				Spray Application Only					

















Applicators suggested are available in various sizes, please contact Customer Service or your local Sales Representative for more information.

*1/4" or 3/8" covers **high nap size

APPLICATORS

	 BESTT LIEBCO® <small>CRAFTED WITH QUALITY™</small>	 Master Oil Based Stains Black Bristle Blend Brushes	 Master Polyester Woven Roller Covers	 Tru-Pro® Nylon/Poly Blend Brushes	 Master Poly/Nylon Blend Brushes	 Tru-Pro Mohair Roller Cover	 Tru-Pro Salmon Woven Roller Cover	 Tru-Pro Polyester Knit Roller Cover	 Master Poly Knit Roller Cover
ACRYLIC ALKYD ENAMELS	Rust Tough® & Rust Tough® 250 	●	●						
ALKYD ENAMELS	Tough Coat®, Tough Coat® Quik-Dry™ & Modified Alkyd Enamel 	●	●						
ACRYLIC ENAMELS	Iron Guard® 			●	●	●	●		
	Waterborne Acrylic Enamel 			●	●		●		
POLYAMIDE EPOXIES	High Build Epoxy Mastic & High Build Epoxy Mastic 100 				●			●	●
	Palgard® & Epoxy Primer 				●			●	●
ACRYLIC EPOXIES	PreCat Epoxy 			●	●			●	●
WATER-BASED URETHANES	Acrylic Urethane 			●	●			●	●

APPLICATORS

	 BESTT LIEBCO <small>CRAFTED WITH QUALITY™</small>	 Master Oil Based Stains Black Bristle Blend Brushes	 Master Polyester Woven Roller Covers	 Tru-Pro* Nylon/Poly Blend Brushes	 Master Poly/Nylon Blend Brushes	 Tru-Pro Mohair Roller Cover	 Tru-Pro Salmon Woven Roller Cover	 Tru-Pro Polyester Knit Roller Cover	 Master Poly Knit Roller Cover
FLOOR COATINGS	Dura-Top® 			●	●	●			
	Acrylic Floor Coating 			●	●	●			
ALKYD PRIMERS	Fast-Dry Primer, Industrial Primer, Weld-Thru Primer, Alkyd Shopcoat Primer, Rust Inhibitive Metal Primer & Universal Metal Primer 				●				●
ACRYLIC PRIMERS	Acrylic Block Filler** 				●				●
	Acrylic Waterborne Bonding Primer 				●				●
	Acrylic Prime or Finish 				●				●
DRY FALLS	Alkyd Dry Fall & Waterborne Dry Fall 				Spray Application Only				

Applicators suggested are available in various sizes, please contact Customer Service or your local Sales Representative for more information.

*1/4" or 3/8" covers **high nap size

THINNERS/REDUCERS – SOLVENT SELECTION

Krylon® Industrial offers thinners and reducers to ensure that the correct tailor-made properties are obtained for each coating or application requirement. The following chart provides a list of solvents, blended solvents, and some specific properties. For the proper selection of a thinner or reducer, see the respective Product Data Sheet, which then can be tied in with the chart below.

PRODUCT	EVAPORATION RATE-MINUTES ¹	SOLVENT STRENGTH ²	FLASH POINT ³	FLOW ⁴	SET-UP TIME ⁵	HAPS ⁶	NON-PHOTO CHEMICALLY REACTIVE	CHARACTERISTIC SUMMARY
ALIPHATIC/AROMATIC								
MINERAL SPIRITS	50	1	105	5	5		yes	Weak, slow evaporating, used predominately in alkyds
XYLENE	11	6	30	4	3	no	no	Medium-fast evaporating for use in epoxies and alkyds
TOLUENE	4	6	40	2	1	no	no	Fast evaporating
VM&P NAPHTHA	4	2	50	2	2		yes	Weak, fast evaporating, very good for solvent cleaning when using alkyd topcoats
BLENDED SOLVENTS								
LACQUER THINNER			1	5			yes	Fast evaporating, weak solvent for spray application or cleaning use
KETONES								
MEK	2	10	18	2	2	no	yes	Very fast evaporating for spray application with zinc-rich coatings. Used in small amounts
ACETONE	1	10	1	1	1		no	Very fast evaporating

¹ Measure of time in minutes required for 90% to evaporate. ASTM-D3539.

² Ratings express the approximate ability to dissolve resin and reduce viscosity. Rated 1 to 10 (10 best).

³ Temperature (°F) at which sufficient vapors are given off to ignite by open flame (Closed Cup Method).

⁴ Rated from 1 to 10 (10 best). Good flow permits paint film to level out into a smooth film of uniform thickness without orange peel, brush marks, etc.

⁵ Rates from 1 to 10 (10 slow) relative rating of time necessary to obtain surface or dry-free drying of film.

⁶ Status relative to proposed Federal EPA HAPS Rule. "No" means listed and regulated as hazardous air pollutant.

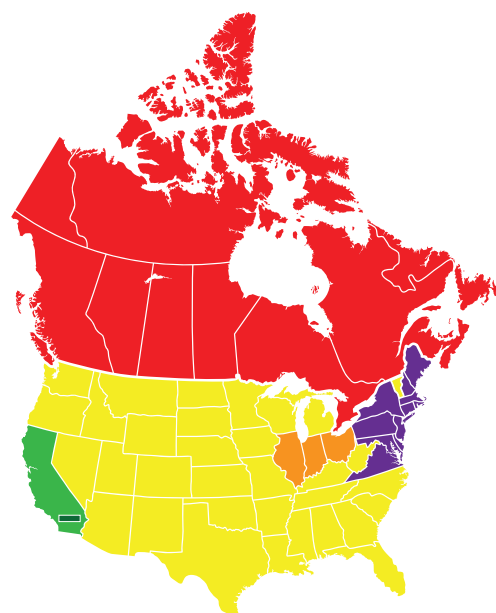
See page 16 for SKU detail.



INDUSTRIAL MAINTENANCE COATINGS VOC COMPLIANCE

The chart below shows the regional VOC Compliance status (as of 1/1/2016) for our product lines, as regulated by Architectural and Industrial Maintenance rules. If the products are intended to be applied in a shop or manufacturing environment, the chart is not applicable and the usage of these products is regulated by each shop owner's operational permits, local shop limits, or, in Utah, where the shop must meet published regulatory limits. Shop customers may contact our Customer Service department, who will help you with your OEM/Shop Exempt Form in order to ship our products into highly regulated areas.

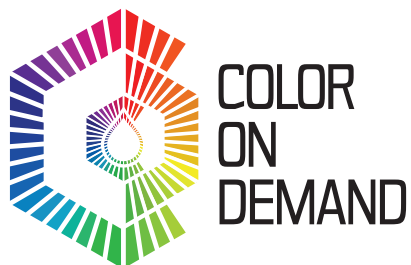
	SCAQMD	CARB	UTAH	OTC	LADCO	NATIONAL	CANADA
Rust Tough® Acrylic Alkyd Enamel	N	N	N	N	N	Y	N
Rust Tough 250 Acrylic Alkyd Enamel	N	Y	Y	Y	Y	Y	Y
Tough Coat® Alkyd Enamel	N	N	N	Y	Y	Y	Y
Tough Coat Quik-Dry™ Alkyd Enamel	N	N	N	N	N	Y	N
Modified Alkyd Enamel	N	Y	Y	Y	Y	Y	Y
Iron Guard® Water-Based Acrylic Enamel	Y	Y	Y	Y	Y	Y	Y
Waterborne Acrylic Enamel	Y	Y	Y	Y	Y	Y	Y
High Build Epoxy Mastic	N	N	N	Y	Y	Y	Y
High Build Epoxy Mastic 100	Y	Y	Y	Y	Y	Y	Y
Palgard® Epoxy	N	N	N	Y	Y	Y	Y
Precat Epoxy	N	Y	Y	Y	Y	Y	Y
Dura-Top® Epoxy Floor Coating	Y	Y	Y	Y	Y	Y	Y
Acrylic Floor Coating	Y	Y	Y	Y	Y	Y	Y
Acrylic Urethane	Y	Y	Y	Y	Y	Y	Y
Alkyd Dry Fall	N	N	N	Y	Y	Y	Y
Waterborne Dry Fall	Y	Y	Y	Y	Y	Y	Y
Industrial Primer	N	N	N	Y	Y	Y	Y
Fast Dry Primer	N	N	N	N	N	Y	N
Weld-Thru Primer	N	Y	Y	Y	Y	Y	Y
Epoxy Primer	N	Y	Y	Y	Y	Y	Y
Alkyd Shopcoat Primer	N	N	N	N	N	Y	N
Universal Metal Primer	N	N	N	Y	Y	Y	Y
Rust Inhibitive Metal Primer	N	N	N	Y	Y	Y	Y
Acrylic Waterborne Bonding Primer	Y	Y	Y	Y	Y	Y	Y
Acrylic Block Filler	Y	Y	Y	Y	Y	Y	Y
Acrylic Prime or Finish	N	Y	Y	Y	Y	Y	Y



VOC REGULATED LOCATIONS

- SCAQMD - South Coast Air Quality Management District; www.agmd.gov
- CARB - California Air Resources Board; www.arb.ca.gov
- OTC - Ozone Transport Commission; www.otcair.org
- LADCO - Lake Michigan Air Directors Consortium; www.ladco.org
- NATIONAL - Environmental Protection Agency; www.epa.gov
- CANADA - www.ec.gc.ca

There may be SKUs in each family that do not comply with what is shown in the chart above. Due to rapidly changing regulations, please contact your local Sales Representative or Customer Service for the most up-to-date information.



PROGRAM DETAILS

- Must be ordered in full case quantities only. Each gallon can be tinted to a different color or all can be tinted to the same color.
- Samples are available but require approval from Sales Representative before processing.
- For prepaid shipments, a \$750 minimum order is required. Color on Demand can be on a regular stocking order.
- Confirm final pricing with your local Krylon® Industrial Sales Representative.
- Tinted paint is not returnable.

TINT REQUEST STEPS (Please read in entirety):



- Identify the following:
 - Desired color (include the color name and number from the Krylon Industrial color palette in your order)
 - Product (i.e., Iron Guard®, Rust Tough®)
 - Size (gallon or 5 gallon)
- Include the account name, address and phone number that is requesting the color.

PLACING AN ORDER:

- Once the steps mentioned above are complete, please fax (1-800-573-2468) or email (dlrorders@sherwin.com) the order and include in the subject line "Color on Demand for Order Entry."
- Also include the following in the order:
 - Color name & number
- Call 1-800-777-2966 with any questions.





SAFETY COLOR CODING GUIDE

Based on the original OSHA code.

	EMERGENCY	Use RED for the identification of fire protection equipment and apparatus, danger and stop.
	WARNING	Use ORANGE for designating dangerous parts of machines or energized equipment that may cut, crush, shock, or otherwise injure, and to emphasize such hazards when enclosure doors are open or removed, or when gear, belt or other guards around moving equipment are open or removed, exposing unguarded hazards.
	CAUTION	Use YELLOW for designating caution and for marking physical hazards such as striking against, stumbling, falling, tripping, and "caught in between." Solid yellow, and yellow with black stripes or checkers should be used interchangeably, using the combination that will attract the most attention in the particular area.
	SAFETY EQUIPMENT	Use GREEN or similar color for designating safety and the location of first aid equipment (other than firefighting equipment). Green background with a white cross is accepted as identifying first aid equipment.
	SAFETY INFORMATION	Use BLUE for identification of safety information used on informational signs and bulletin boards. In railroad areas only, blue shall be the color for designating caution, limited to warning against the starting, the use, or the movement of equipment under repair or being worked on.
	TRAFFIC HOUSEKEEPING	Use BLACK & WHITE to designate traffic and housekeeping markings. Solid white, solid black, single-color striping, alternate stripes of black and white, or black and white checkers should be used in accordance with local conditions. (Purple, gray and brown may be used to accentuate color contrast and make other colors more visible).

IDENTIFICATION OF PIPING SYSTEMS

Based on the original OSHA code.

	FIRE PROTECTION & SPRINKLER PIPING	RED is for ANSI Class F-Fire. This classification includes sprinkler systems and other fire protection equipment.
	DANGEROUS MATERIALS	YELLOW is for ANSI Class D. This group includes materials that are hazardous to life or property because they are easily ignited, toxic, corrosive at high temperatures and pressures, produce poisonous gas, or are themselves poisonous.
	SAFE MATERIALS	GREEN is for ANSI Class S. This group includes those materials involving little or no hazard to life or property in their handling.
	PROTECTIVE MATERIALS	BLUE is for ANSI Class P. This group includes materials that are piped through plants for the express purpose of being able to prevent or minimize the hazard of dangerous materials.



101 W. Prospect Ave.
Cleveland, OH 44115

Customer Service Phone Numbers

U.S. Paint Dealers: 1-800-289-7728

Canadian Paint Dealers: 1-877-772-8898

Fax: 1-800-573-2468

U.S. Industrial Distributors: 1-800-777-2966

Canadian Industrial Distributors: 1-800-736-1486

Fax: 1-800-243-3075

www.krylonindustrial.com

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340-CA01-000 Printed in USA

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