

SAFETY DATA SHEET

1. Identification

Product number 1000021833
Product identifier **76332 SILICONE MOLD RELEASE**
Company information OSBORN
2350 SALISBURY ROAD NORTH
RICHMOND, IN 47374 United States
Company phone 765-965-5333
Version # 01
Recommended use LUBRICANT
Recommended restrictions None known.

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1
Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Germ cell mutagenicity Category 2
Carcinogenicity Category 1
Specific target organ toxicity, single exposure Category 3 narcotic effects
Environmental hazards Not classified.
OSHA defined hazards Not classified.
Label elements



Signal word Danger
Hazard statement Extremely flammable aerosol. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of causing genetic defects. May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Avoid breathing gas. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Trichloroethylene		79-01-6	60 - 80
Propane		74-98-6	20 - 40
Isobutane		75-28-5	2.5 - 10
Other components below reportable levels			2.5 - 10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may explode when exposed to heat or flame.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Extremely flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing gas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Refer to attached safety data sheets and/or instructions for use. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Avoid breathing gas. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Store locked up. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m3 1000 ppm

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Trichloroethylene (CAS 79-01-6)	Ceiling	200 ppm
	TWA	100 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Isobutane (CAS 75-28-5)	STEL	1000 ppm
Trichloroethylene (CAS 79-01-6)	STEL	25 ppm
	TWA	10 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Isobutane (CAS 75-28-5)	TWA	1900 mg/m3 800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m3 1000 ppm
Trichloroethylene (CAS 79-01-6)	TWA	25 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Trichloroethylene (CAS 79-01-6)	15 mg/l	Trichloroacetic acid	Urine	*
	0.5 mg/l	Trichloroethanol, without hydrolysis	Blood	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand protection	Wear appropriate chemical resistant gloves.
Skin protection	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Skin protection	
Respiratory protection	If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Gas.
Form	Aerosol.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	188.96 °F (87.2 °C) estimated
Flash point	-156.0 °F (-104.4 °C) PROPELLANT estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	1.8 % estimated
Flammability limit - upper (%)	9.5 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	117.55 psig @70F estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Specific gravity	1.163 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.

Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Fluorine. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
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Information on toxicological effects

Acute toxicity	Narcotic effects.
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Components	Species	Test Results
Isobutane (CAS 75-28-5)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes
		52 %, 120 Minutes
	Rat	1355 mg/l
Propane (CAS 74-98-6)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes
		52 %, 120 Minutes
	Rat	1355 mg/l
		658 mg/l/4h
Trichloroethylene (CAS 79-01-6)		
Acute		
<i>Dermal</i>		
LD50	Rat	19031 mg/kg
<i>Inhalation</i>		
LC50	Rat	12500 ppm, 4 Hours
		1044 mg/l/4h

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity	Suspected of causing genetic defects.
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Carcinogenicity	May cause cancer.
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IARC Monographs. Overall Evaluation of Carcinogenicity

Trichloroethylene (CAS 79-01-6) If <1L: Consumer Commodity Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Trichloroethylene (CAS 79-01-6)

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not likely, due to the form of the product.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components		Species	Test Results
Trichloroethylene (CAS 79-01-6)			
Aquatic			
Crustacea	EC50	Daphnia	2.2 mg/L, 48 Hours
Fish	LC50	Fish	40.8933, 96 Hours
		Flagfish (Jordanella floridae)	3.1 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Isobutane	2.76
Propane	2.36
Trichloroethylene	2.61

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste U List: Reference

Trichloroethylene (CAS 79-01-6)

U228

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable, (each not exceeding 1 L capacity)
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.

Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	No.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
Packaging Exceptions	LTD QTY

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Packaging Exceptions	LTD QTY
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

DOT





15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Trichloroethylene (CAS 79-01-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - Yes

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Trichloroethylene	79-01-6	60 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Trichloroethylene (CAS 79-01-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

Trichloroethylene (CAS 79-01-6)

US. New Jersey Worker and Community Right-to-Know Act

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

Trichloroethylene (CAS 79-01-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

Trichloroethylene (CAS 79-01-6)

US. Rhode Island RTK

Isobutane (CAS 75-28-5)
Propane (CAS 74-98-6)
Trichloroethylene (CAS 79-01-6)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Trichloroethylene (CAS 79-01-6)

Listed: April 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-05-2015

Version # 01

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